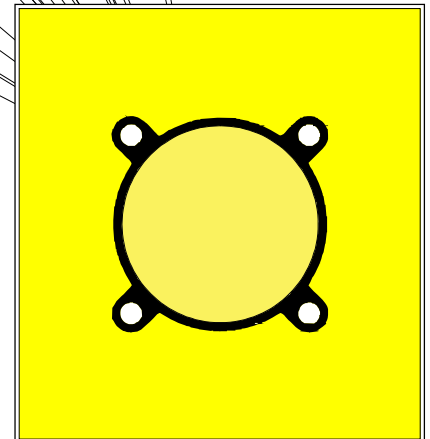
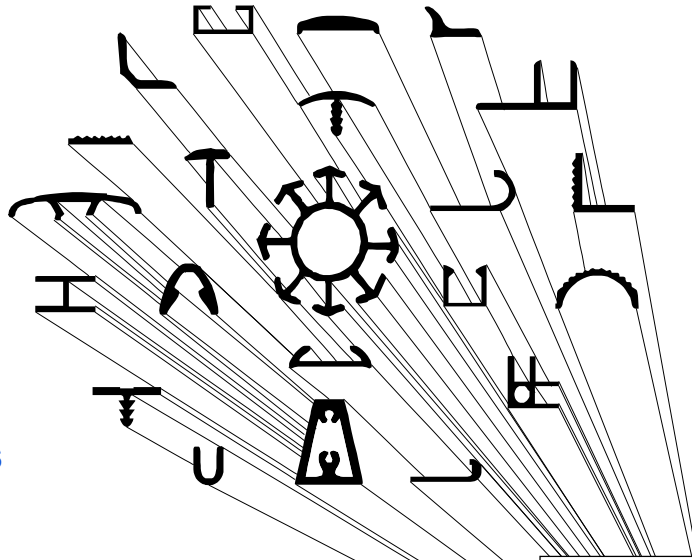


- ° Custom and standard shapes aluminium profiles
- ° Aluminum heatsink cut to length or Raw Bar
- ° high-dissipation aluminium profiles heat sinks
- ° LED aluminium extrusion profiles heat sinks
- ° CNC Machining Parts
- ° Aluminum Electronics Enclosures Instrument panel enclosures
- ° Modular structural aluminium profiles



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**ALTA TECNOLOGIA**

*The "many forms" of the aluminum billet*

Hoses for pneumatic systems

September 2024 edition

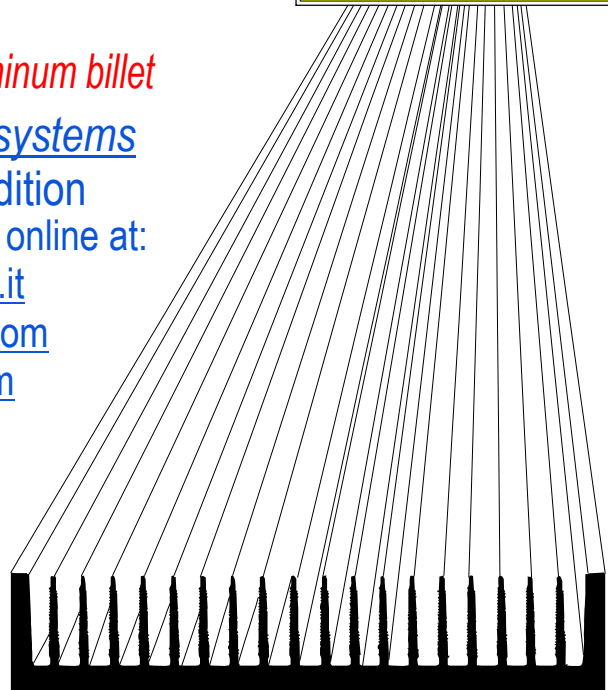
Consult the updated catalog online at:

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- ° Profiles for pneumatics
- ° Stand profiles
- ° Profiles for skirting boards skirting wire covers
- ° Products derived from profiles of aluminium
- ° Machining aluminium profiles



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ALUMINUM PROFILES  
 BY DRAWING-STANDARD-SPECIAL



ED: ELECTRONICS-LED-PHOTOVOLTAIC  
 AUTOMATION-ROBOTICS-PNEUMATICS-AUTOMOTIVE

# Tubes for pneumatic systems

Aluminum Alloy 6060 T6/ 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m}$  +10/-4 (internal) +10/-8 (external)

- hardness of the oxide layer: 420 HV25 +130/-30

Roughness of the internal diameter:

-Ra radial = 0.6  $\mu\text{m}$  -Rmax radial = 9  $\mu\text{m}$  -Ra axial = 0.4  $\mu\text{m}$

-\* Ra radial = 0.8  $\mu\text{m}$  -\* Rmax radial = 10  $\mu\text{m}$  -\* Ra axial = 0.5  $\mu\text{m}$

**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

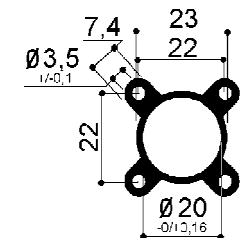
after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)



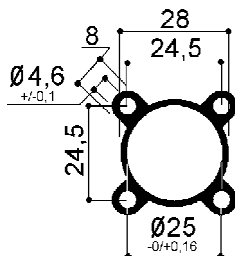
The 4 fixing holes are prepared for metric threading using traditional chip removal tapping

## SERIE 80

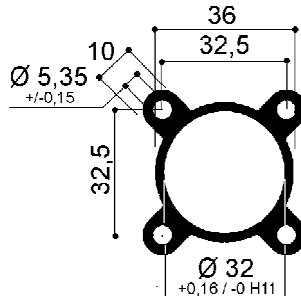
HALF LIFE DRAWINGS (1:2)



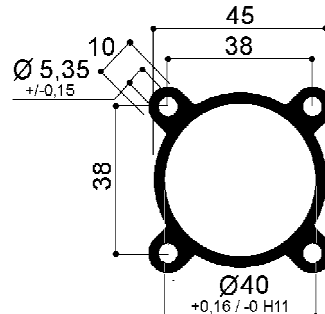
\*PNM8020



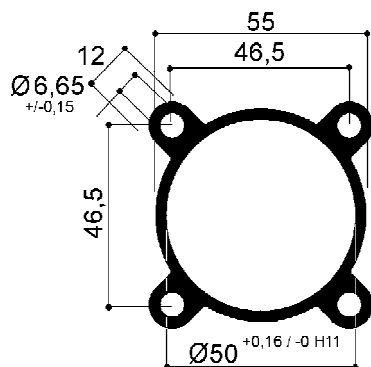
\*PNM8025



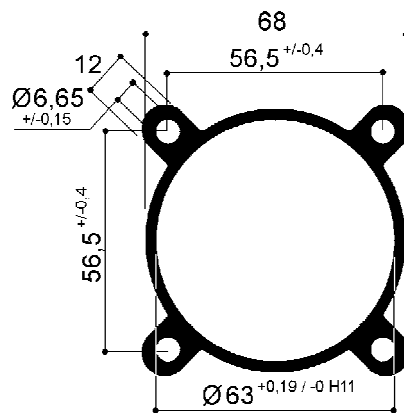
PNM8032



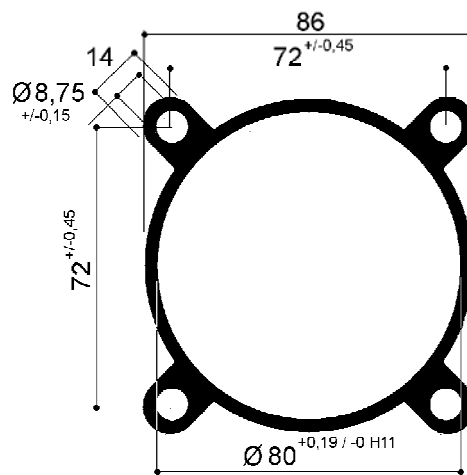
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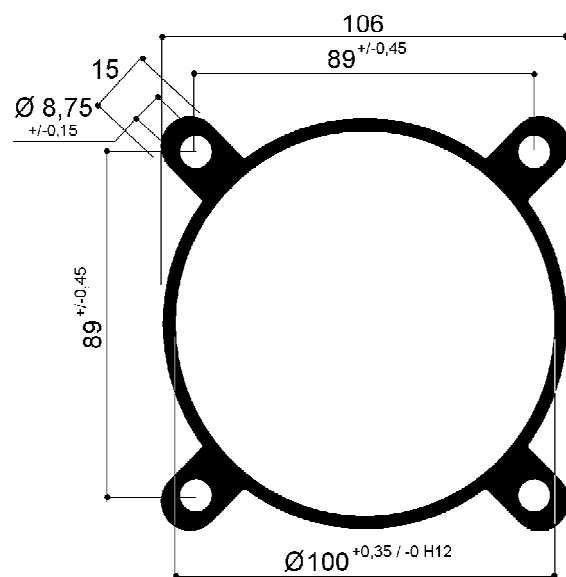
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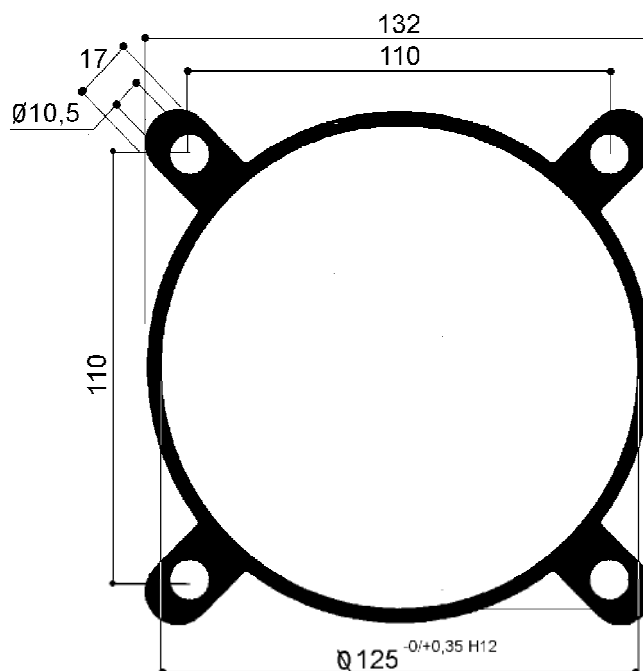
PNM8063



PNM8080



PNM80100



PNM80125

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# Tubes for pneumatic systems

Aluminum Alloy 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m} +10/-4$  (internal)  $+10/-8$  (external)

- hardness of the oxide layer: 420 HV25  $+130/-30$

Roughness of the internal diameter:

-Ra radial =  $0.6 \mu\text{m}$  -Rmax radial =  $9 \mu\text{m}$  -Ra axial =  $0.4 \mu\text{m}$

**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)

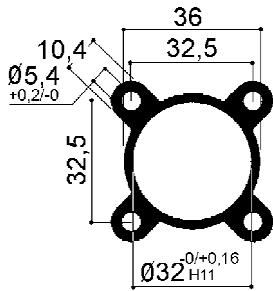


## SERIE 90

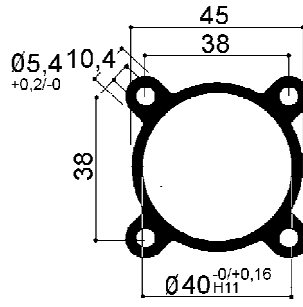
### ISO 15552

The 4 fixing holes are designed for metric threading by rolling or for the use of self-tapping screws

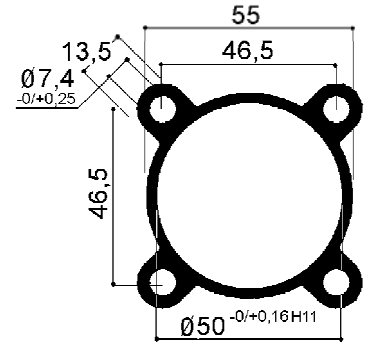
HALF LIFE DRAWINGS (1:2)



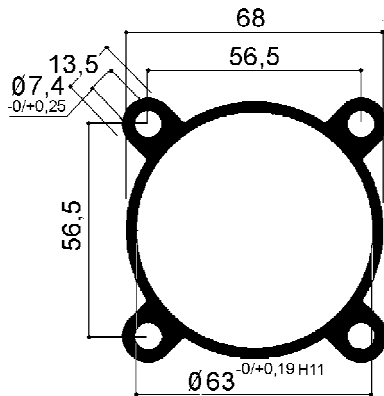
PNM9032



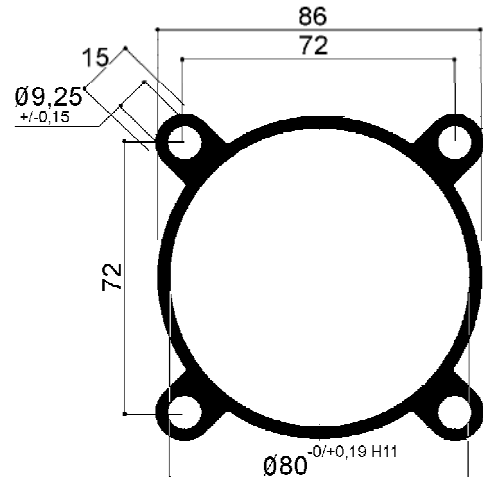
PNM9040



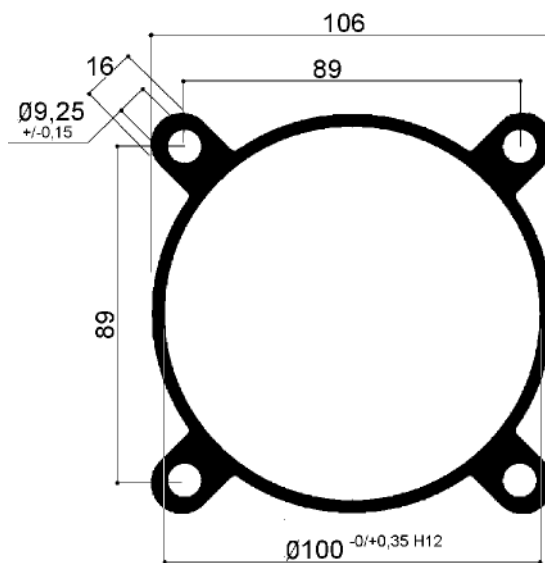
PNM9050



PNM9063



PNM9080



PNM90100

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# Tubes for pneumatic systems

Aluminum Alloy 6060 T6 / 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m}$  +10/-4 (internal) +10/-8 (external)

- hardness of the oxide layer: 420 HV25 +130/-30

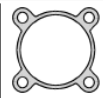
Roughness of the internal diameter:

-Ra radial = 0.6  $\mu\text{m}$  -Rmax radial = 9  $\mu\text{m}$  -Ra axial = 0.4  $\mu\text{m}$

-\* Ra radial = 0.8  $\mu\text{m}$  -\* Rmax radial = 10  $\mu\text{m}$  -\* Ra axial = 0.5  $\mu\text{m}$

**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

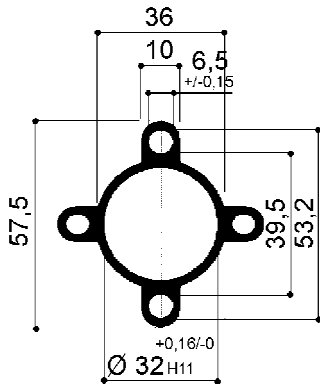
after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)



The 4 slotted fixing holes are designed for the insertion of steel tie rods

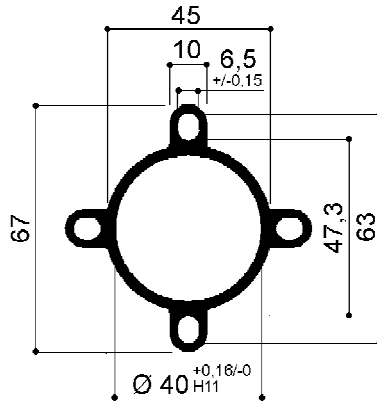
## SERIE 89

HALF LIFE DRAWINGS (1:2)



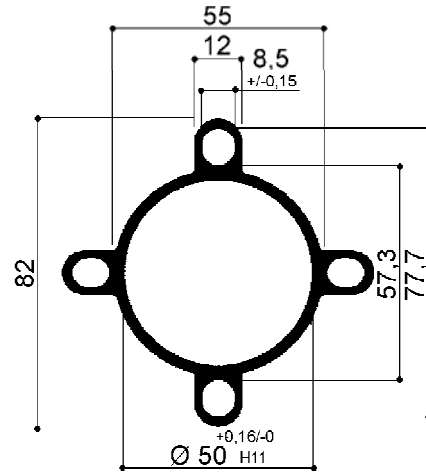
**PNM8932**

N.4 SLOTTED EYES A=6.5 B=6.85  
FOR TIE ROD SEAT



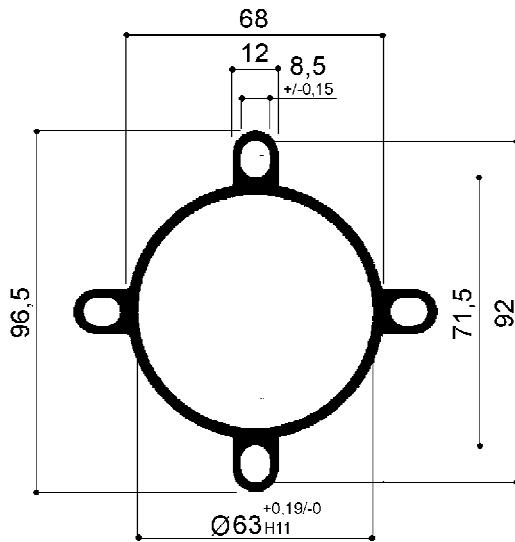
**PNM8940**

N.4 SLOTTED EYES A=6.5 B=7.85  
FOR TIE ROD SEAT



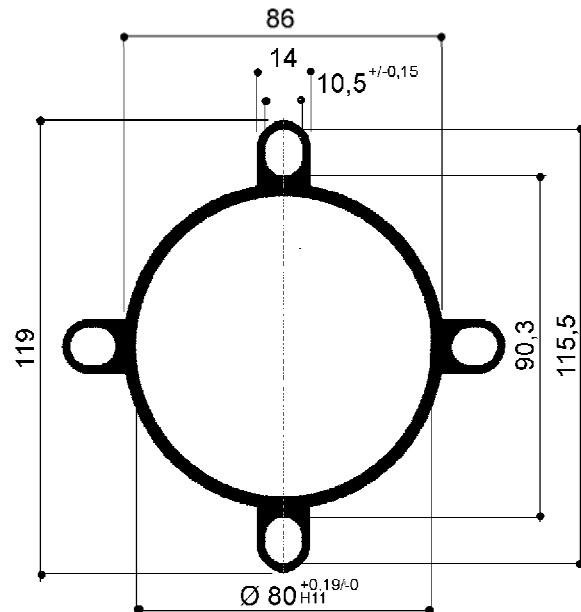
**PNM8950**

N.4 SLOTTED EYES A=8.5 B=10.20  
FOR TIE ROD SEAT



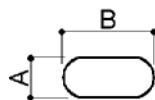
**PNM8963**

N.4 SLOTTED EYES A=8.5 B=10.25  
FOR TIE ROD SEAT



**PNM8980**

N.4 SLOTTED EYES A=10.5 B=12.60  
FOR TIE ROD SEAT



DETAIL OF SLOT FOR TIE ROD SEAT

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# Tubes for pneumatic systems

Aluminum Alloy 6060 T6 / 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m}$  +10/-4 (internal) +10/-8 (external)

- hardness of the oxide layer: 420 HV25 +130/-30

Roughness of the internal diameter:

-Ra radial = 0.6  $\mu\text{m}$  -Rmax radial = 9  $\mu\text{m}$  -Ra axial = 0.4  $\mu\text{m}$

-\* Ra radial = 0.8  $\mu\text{m}$  -\* Rmax radial = 10  $\mu\text{m}$  -\* Ra axial = 0.5  $\mu\text{m}$

**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

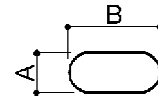
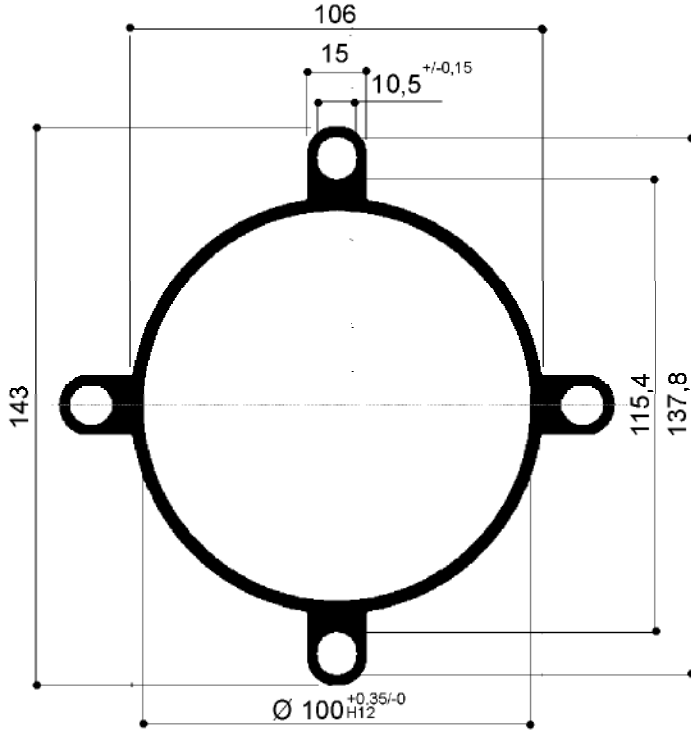
after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)



The 4 slotted fixing holes are designed for the insertion of steel tie rods

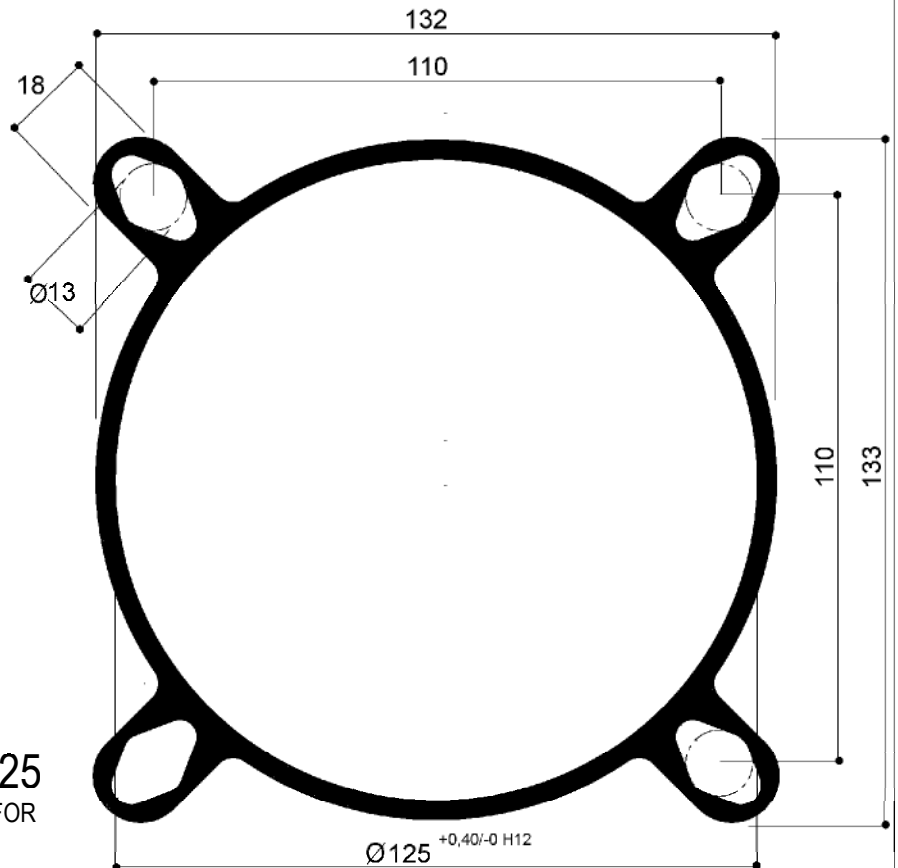
## SERIE 89

HALF LIFE DRAWINGS (1:2)



DETAIL OF SLOT FOR TIE ROD SEAT

**PNM89100** N.4 SLOTS FROM A=10.5 B=11.20 FOR TIE ROD SEAT



**PNM89125** N.4 EYELETS FOR TIE ROD SEAT

# Tubes for pneumatic systems

Aluminum Alloy 6060 T6 / 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m}$  +10/-4 (internal) +10/-8 (external)

- hardness of the oxide layer: 420 HV25 +130/-30

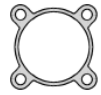
Roughness of the internal diameter:

-Ra radial = 0.6  $\mu\text{m}$  -Rmax radial = 9  $\mu\text{m}$  -Ra axial = 0.4  $\mu\text{m}$

-\* Ra radial = 0.8  $\mu\text{m}$  -\* Rmax radial = 10  $\mu\text{m}$  -\* Ra axial = 0.5  $\mu\text{m}$

**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

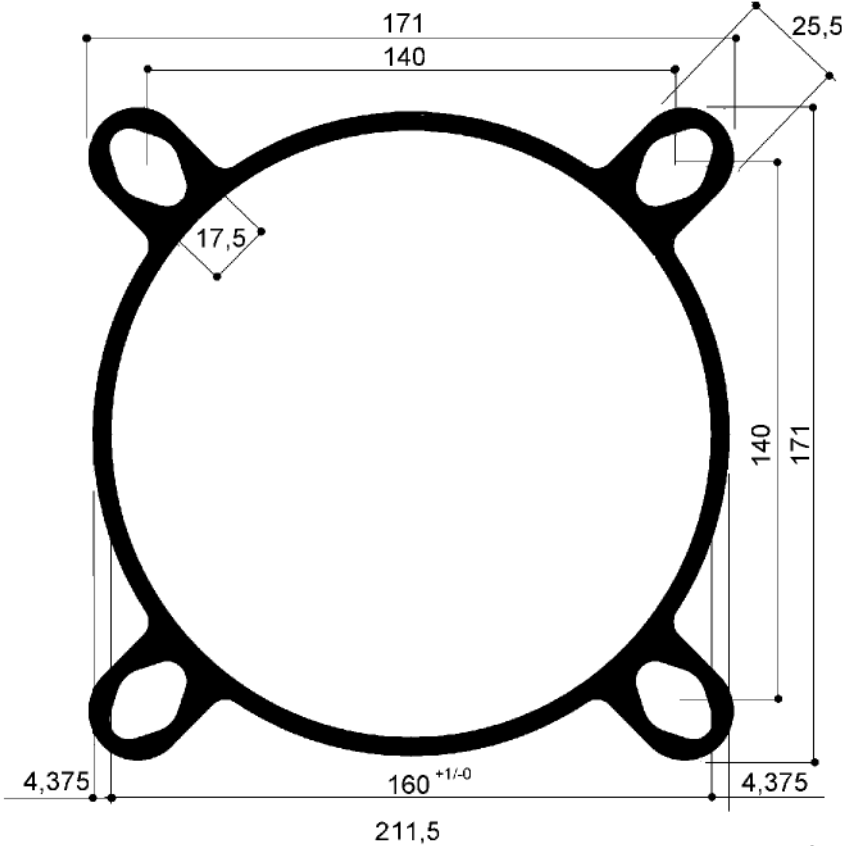
after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)



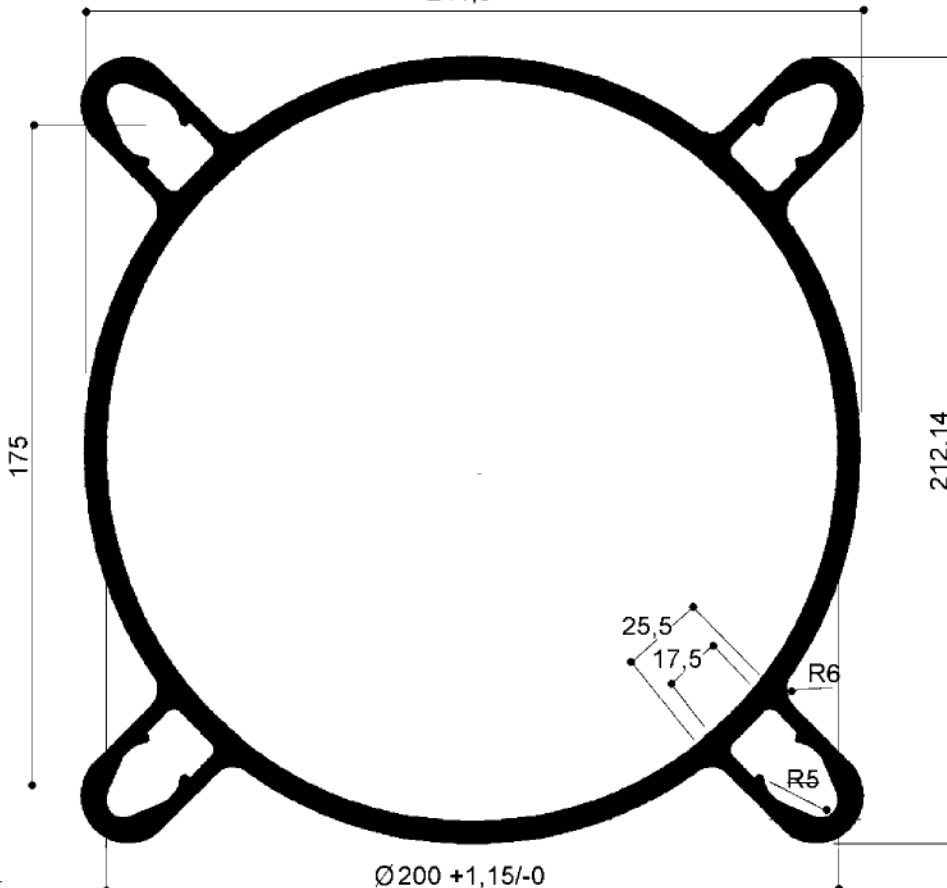
The 4 slotted fixing holes are designed for the insertion of steel tie rods

## SERIE 89

HALF LIFE DRAWINGS (1:2) - SCALE 1:2



**\*PNM89160**  
N.4 EYELETS FOR  
TIE ROD SEAT



**\*PNM89200**  
N.4 EYELETS FOR  
TIE ROD SEAT

# Tubes for pneumatic systems

Aluminum Alloy 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m} +10/-4$  (internal)  $+10/-8$  (external)

- hardness of the oxide layer: 420 HV25  $+130/-30$

Roughness' internal diameter:

-Ra radial = 0.6  $\mu\text{m}$  -Rmax radial = 9  $\mu\text{m}$  -Ra axial = 0.4  $\mu\text{m}$

**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)



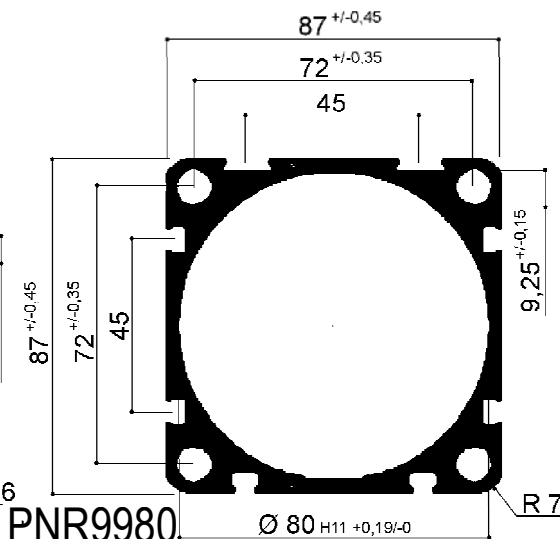
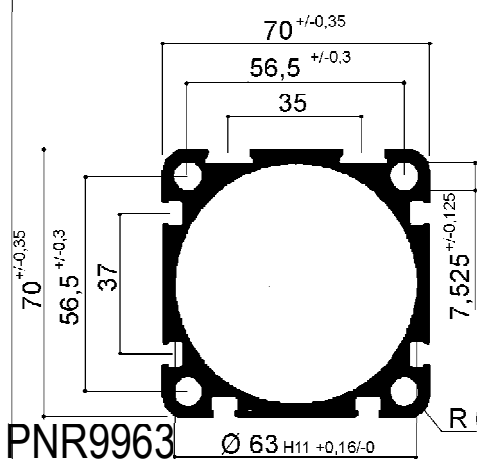
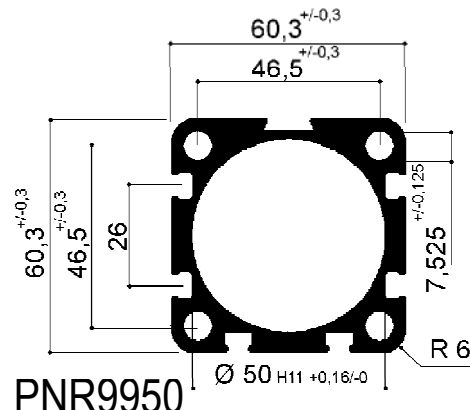
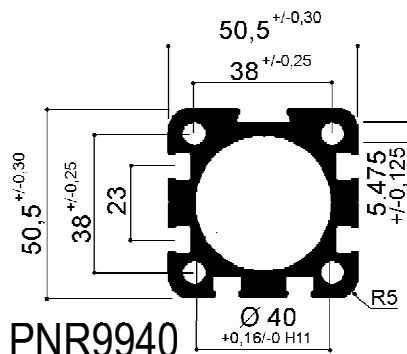
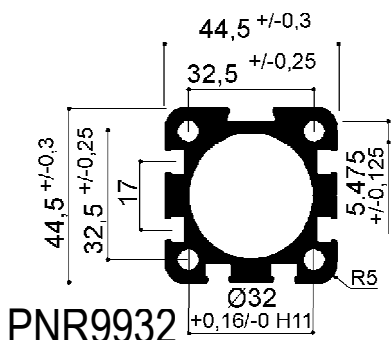
From  $\varnothing 32$  to  $\varnothing 100$  The fixing holes are prepared for metric threading by rolling or for the use of self-tapping screws

$\varnothing 125$  The fixing holes are prepared for metric threading by traditional chip removal tapping

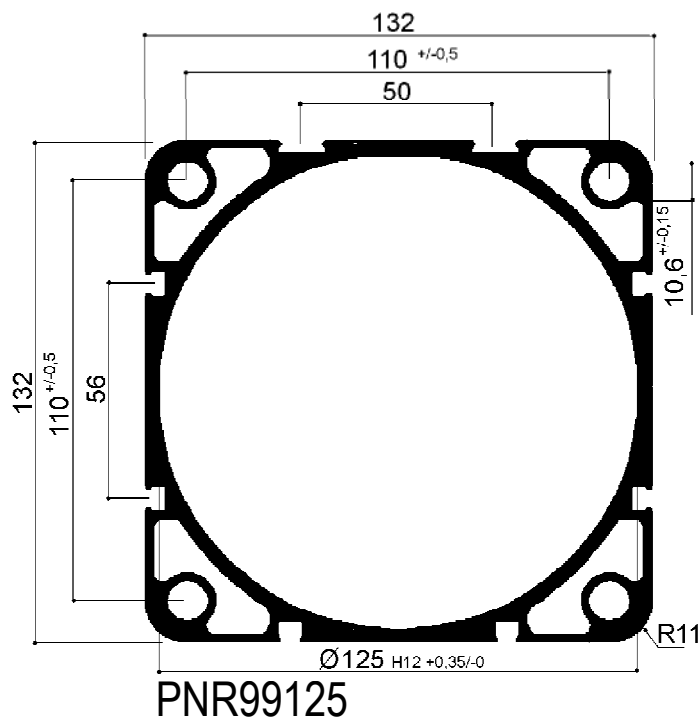
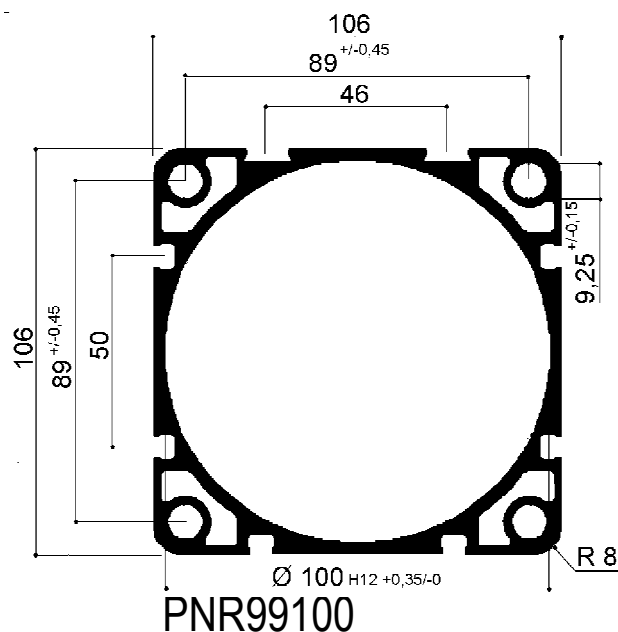
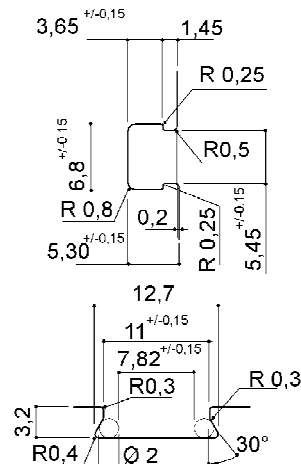
## SERIE 99

ISO 15552 ex 6431

HALF LIFE DRAWINGS (1:2)



### PROFILE CAVE DETAIL 99 SERIES



# Tubes for pneumatic systems

Aluminum Alloy 6060 T6 / 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m}$  +10/-4 (internal) +10/-8 (external)

- hardness of the oxide layer: 420 HV25 +130/-30

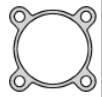
Roughness of the internal diameter:

-Ra radial = 0.6  $\mu\text{m}$  -Rmax radial = 9  $\mu\text{m}$  -Ra axial = 0.4  $\mu\text{m}$

-\* Ra radial = 0.8  $\mu\text{m}$  -\* Rmax radial = 10  $\mu\text{m}$  -\* Ra axial = 0.5  $\mu\text{m}$

**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

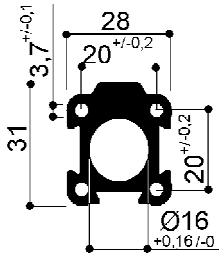
after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)



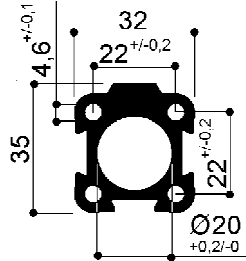
The fixing holes are prepared for metric threading by rolling or for the use of self-tapping screws

## SERIE 94

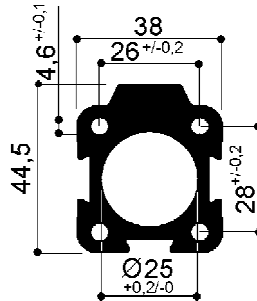
HALF LIFE DRAWINGS (1:2)



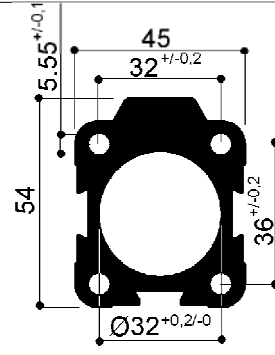
\*PNP9416



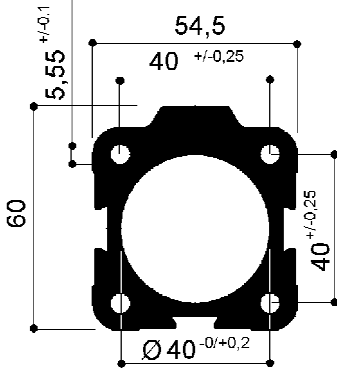
\*PNP9420



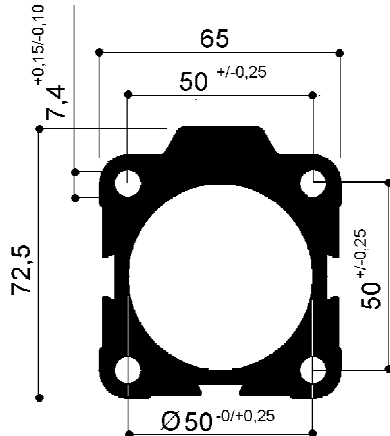
\*PNP9425



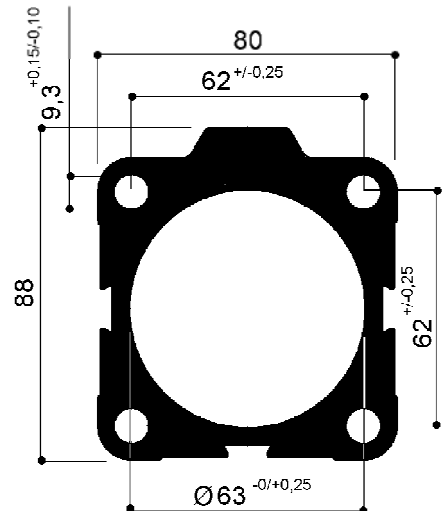
PNP9432



PNP9440

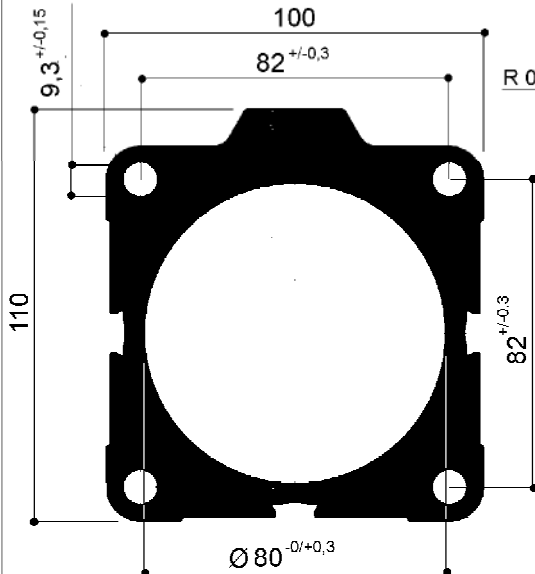
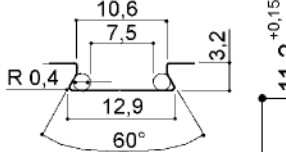


PNP9450

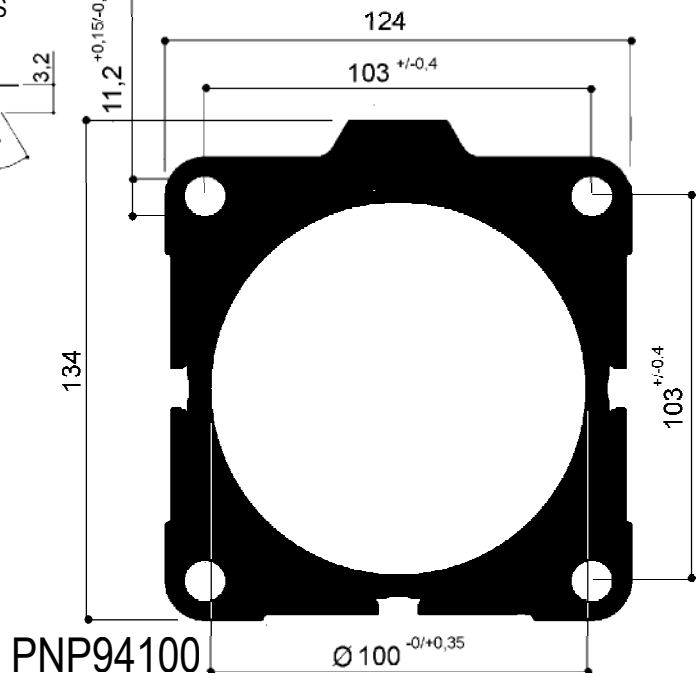


PNP9463

DETAIL OF THE 94 SERIES  
PROFILE CAVES



PNP9480



PNP94100

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# Tubes for pneumatic systems

Aluminum Alloy 6060 T6 / 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m}$  +10/-4 (internal) +10/-8 (external)

- hardness of the oxide layer: 420 HV25 +130/-30

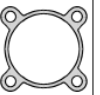
Roughness of the internal diameter:

-Ra radial = 0.6  $\mu\text{m}$  -Rmax radial = 9  $\mu\text{m}$  -Ra axial = 0.4  $\mu\text{m}$

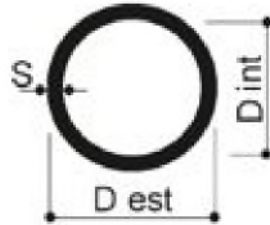
-\* Ra radial = 0.8  $\mu\text{m}$  -\* Rmax radial = 10  $\mu\text{m}$  -\* Ra axial = 0.5  $\mu\text{m}$

**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)



**Round tubes for pneumatics  
(DIN EN 755-8 ex DIN59705)**



Codice	Diametro Interno (mm)	Toll. D. Interno	Diametro Esterno (mm)	Spessore
PNT1216	*12	H11	16	2
PNT1620	*16	H11	20	2
PNT2024	*20	H11	24	2
PNT2025	*20	H11	25	2,5
PNT2529	*25	H11	29	2
PNT2530	*25	H11	30	2,5
PNT3236	32	H11	36	2
PNT3238	32	+0,2/-0	38	3
PNT3540	35	+0,2/-0	40	2,5
PNT3640	36	+0,2/-0	40	2
PNT4044	40	H11	44	2
PNT4045	40	H11	45	2,5
PNT5054	50	H11	54	2
PNT5055	50	H11	55	2,5
PNT5057	50	H11	57	3,5
PNT5060	50	+0,25/-0	60	5
PNT5560	55	H11	60	2,5
PNT5660	56	H11	60	2
PNT6065	60	H11	65	2,5
PNT6367	63	H11	67	2
PNT6368	63	H11	68	2,5
PNT6570	65	H11	70	2,5
PNT7075	70	+0,30/-0	75	2,5
PNT7580	75	H11	80	2,5
PNT8085	80	H11	85	2,5
PNT8086	80	H11	86	3
PNT8590	85	H12	90	2,5
PNT9095	90	H12	95	2,5
PNT9097	90	H12	97	3,5
PNT95100	95	H12	100	2,5
PNT100106	100	H12	106	3
PNT100107	100	H12	107	3,5
PNT105110	105	H12	110	2,5
PNT125131	125	H12	131	3
PNT125132	125	H12	132	3,5
PNT150160	150	H13	160	5
PNT160167	160	H13	167	3,5
PNT160170	160	H13	170	5
PNT200210	200	+1	210	5

# Tubes for pneumatic systems

Aluminum Alloy 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m}$  +10/-4 (internal) +10/-8 (external)

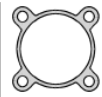
- hardness of the oxide layer: 420 HV25 +130/-30

Roughness of the internal diameter:

-Ra radial = 0.6  $\mu\text{m}$  -Rmax radial = 9  $\mu\text{m}$  -Ra axial = 0.4  $\mu\text{m}$

**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

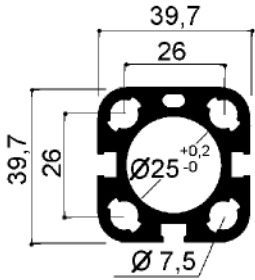
after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)



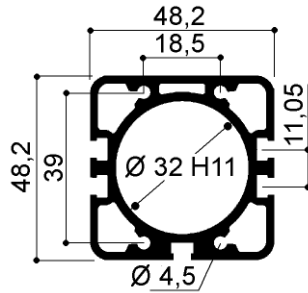
## SERIE COMPATTO UNITOP ISO 21287

The 4 fixing holes are prepared for metric threading by rolling or for the use of self-tapping screws

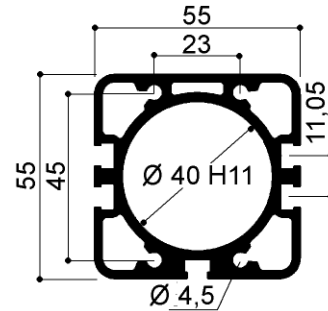
### HALF LIFE DRAWINGS (1:2)



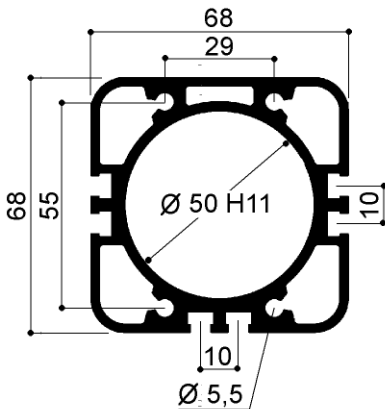
PNC25



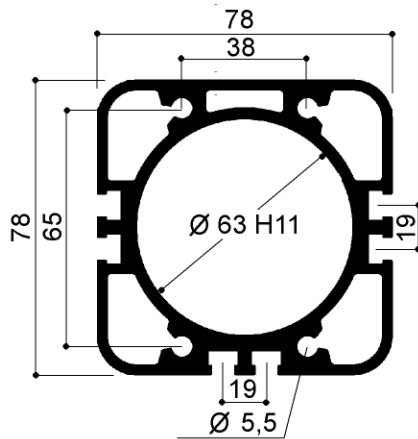
PNC32



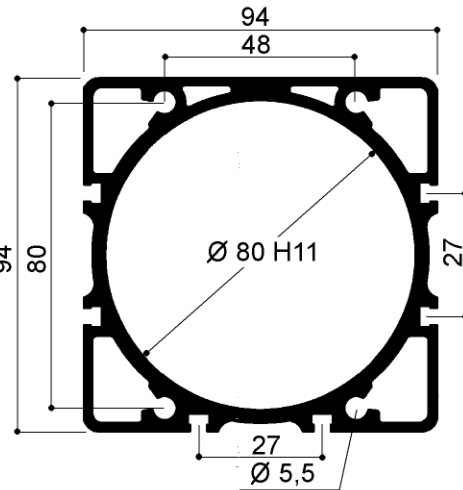
PNC40



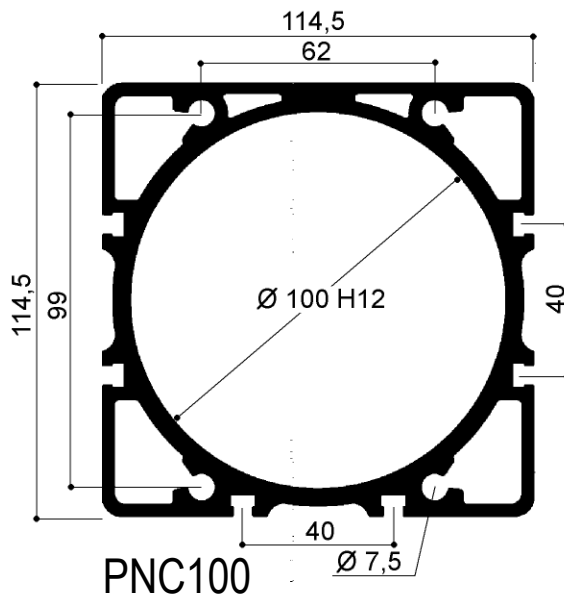
PNC50



PNC63

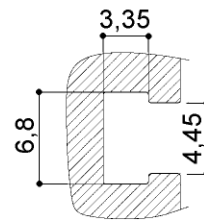


PNC80



PNC100

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# Tubes for pneumatic systems

Aluminum Alloy 6063 T6

Minimum mechanical characteristics:

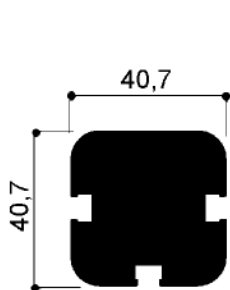
Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

## EXTRUDED HEAD

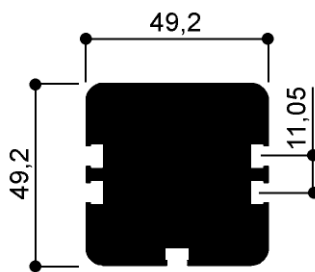
FOR COMPACT SERIES CYLINDERS



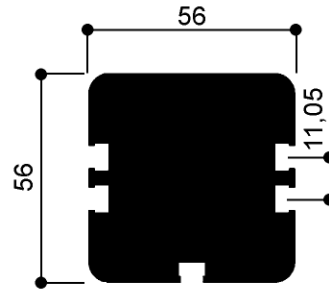
HALF LIFE DRAWINGS (1:2)



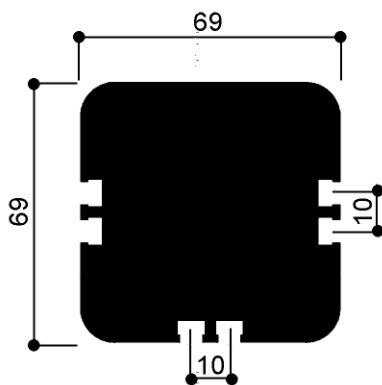
PNCT25



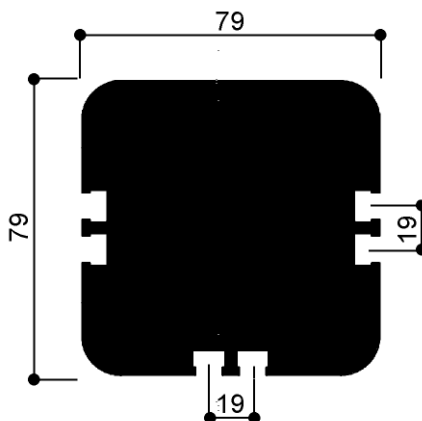
PNCT32



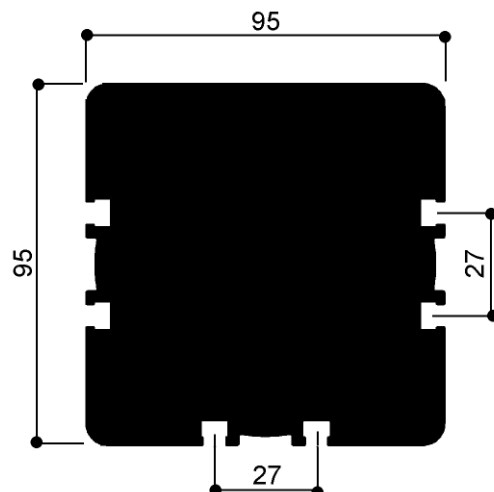
PNCT40



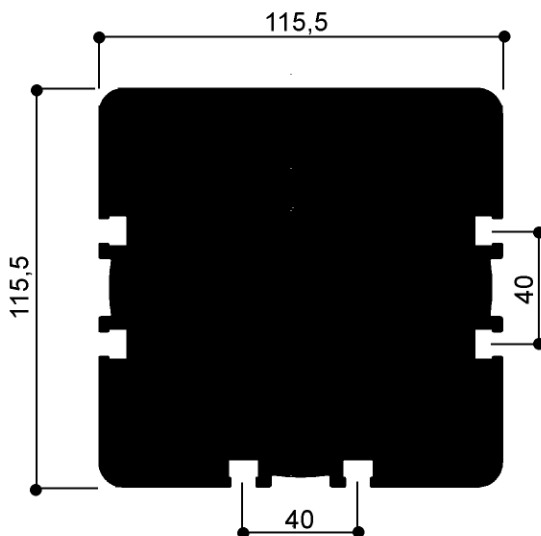
PNCT50



PNCT63

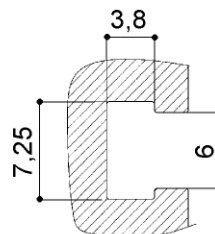


PNCT80



PNCT100

QUARRY DETAIL



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ALTA TECNOLOGIA

# Tubes for pneumatic systems

Aluminum Alloy 6063 T6

Minimum mechanical characteristics:

Rm = Mpa 245 Rp 0.2 = Mpa 200 A% = 8 HBW = 80

Anodization:

- thickness of the oxide layer: class 20  $\mu\text{m}$  +10/-4 (internal) +10/-8 (external)

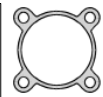
- hardness of the oxide layer: 420 HV25 +130/-30

Roughness of the internal diameter:

-Ra radial = 0.6  $\mu\text{m}$  -Rmax radial = 9  $\mu\text{m}$  -Ra axial = 0.4  $\mu\text{m}$

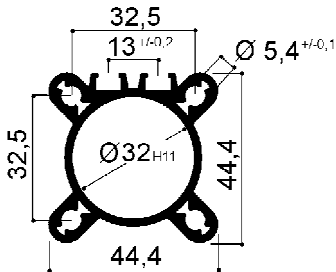
**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)

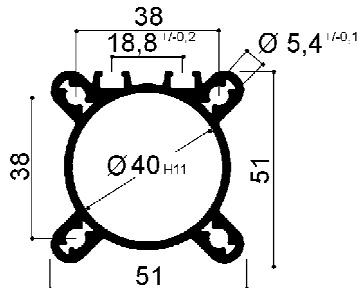


## SERIE LIGHT ISO 15552 ex 6431

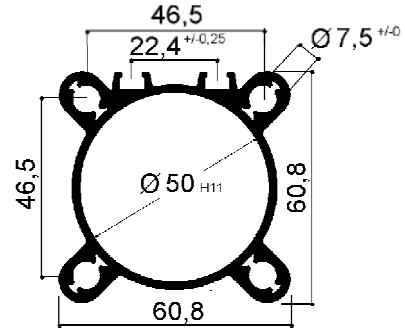
The fixing holes are prepared for metric threading by rolling



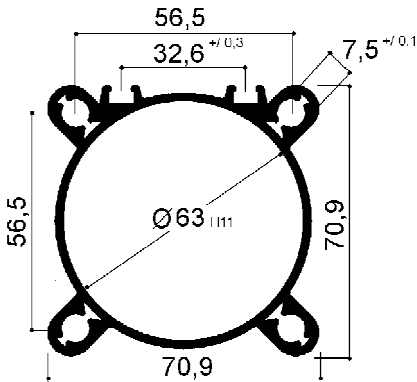
PNLG32



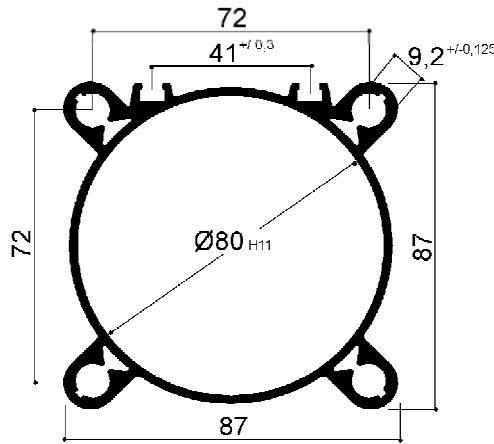
PNLG40



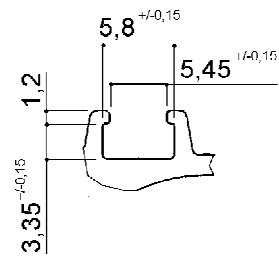
PNLG50



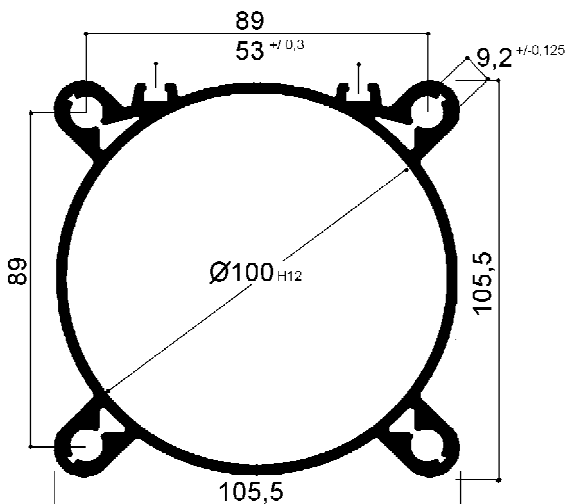
PNLG63



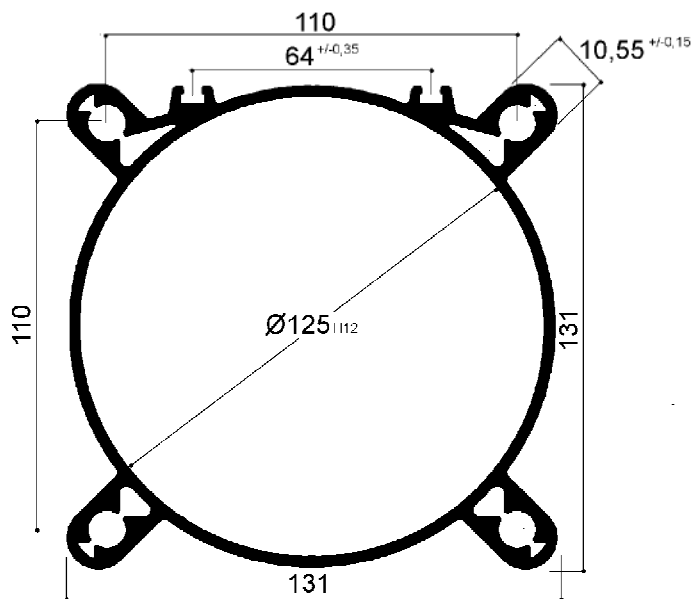
PNLG80



QUARRY DETAIL



PNLG100



PNLG125

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# Tubes for pneumatic systems

Aluminum Alloy 6063 T6

Minimum mechanical characteristics:

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**NOTE: TECHNICAL CHARACTERISTICS  
SPECULATIVE HIGH QUALITY PRODUCT**

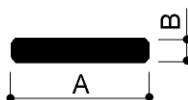
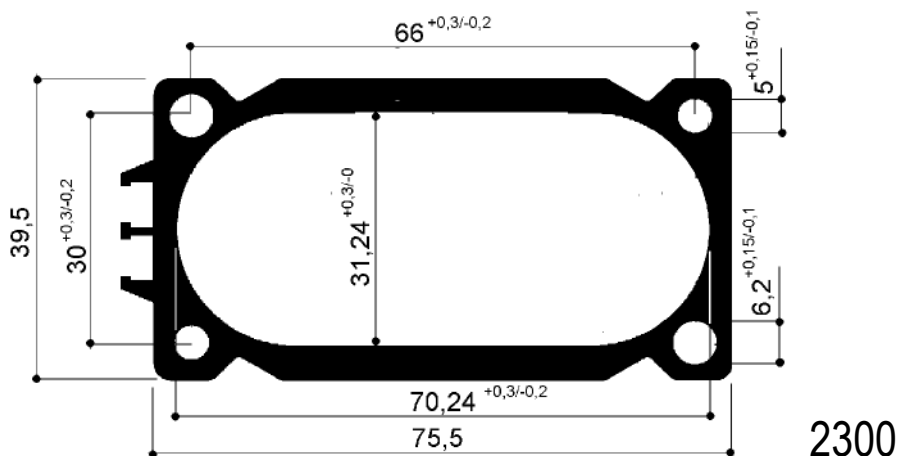
after careful extrusion the profile is subjected to special cold calibration process of the jacket (internal part)



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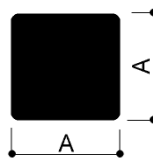
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## DRAWN FLAT BARS

BARRE PIATTE TRAFILATE	DIMENSIONI Ax B	BARRE PIATTE TRAFILATE	DIMENSIONI Ax B
PTR2116	21x16	PTR4035	40x35
PTR2515	25x15	PTR4227	42x27
PTR2520	25x20	PTR4515	45x15
PTR2818	28x18	PTR4525	45x25
PTR3015	30x15	PTR4530	45x30
PTR3020	30x20	PTR4535	45x35
PTR3025	30x25	PTR5020	50x20
PTR3026	30x26	PTR5025	50x25
PTR3116	31x16	PTR5030	50x30
PTR3216	32x16	PTR5035	50x35
PTR3218	32x18	PTR5040	50x40
PTR3222	32x22	PTR5230	52x30
PTR3416	34x16	PTR5535	55x35
PTR3515	35x15	PTR6020	60x20
PTR3520	35x20	PTR6025	60x25
PTR3525	35x25	PTR6030	60x30
PTR3618	36x18	PTR6035	60x35
PTR3832	38x32	PTR6040	60x40
PTR4015	40x15	PTR6050	60x50
PTR4020	40x20	PTR6535	65x35
PTR4022	40x22	PTR6545	65x45
PTR4025	40x25	PTR7030	70x30
PTR4030	40x30	PTR7035	70x35
PTR4035	40x35	PTR7040	70x40



## DRAWN SQUARE BARS

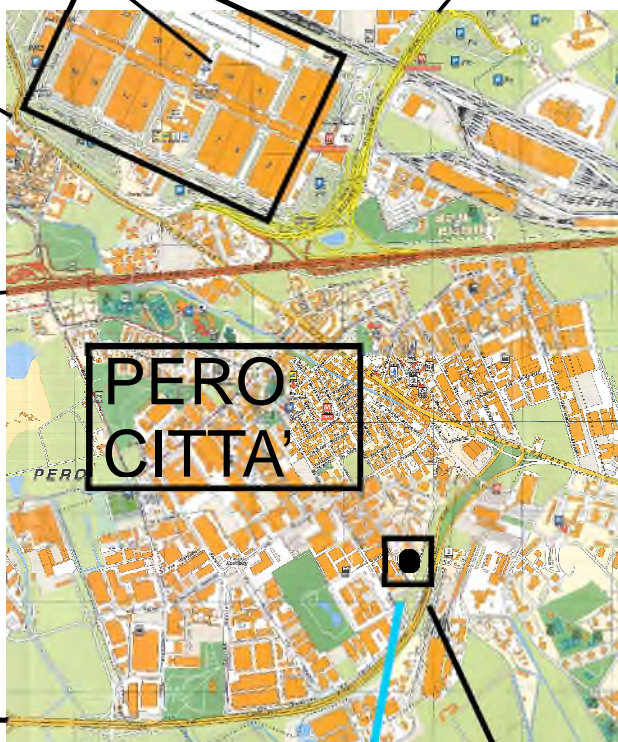
BARRE QUADRE TRAFILATE	DIMENSIONI Ax A	BARRE QUADRE TRAFILATE	DIMENSIONI Ax A
BQTR15	15x15	BQTR35	35x35
BQTR18	18x18	BQTR40	40x40
BQTR20	20x20	BQTR42	42x42
BQTR22	22x22	BQTR45	45x45
BQTR24	24x24	BQTR46	46x46
BQTR25	25x25	BQTR50	50x50
BQTR26	26x26	BQTR52	52x52
BQTR30	30x30	BQTR55	55x55
BQTR32	32x32	BQTR60	60x60
BQTR34	34x34		

# FIERA MILANO RHO - PERO

MONZA

AUTOSTRADA  
MILANO-TORINO  
TANGENZIALE  
OVEST

AUTOSTRADA  
MILANO-VENEZIA



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TANGENZIALE OVEST

DIREZIONE TORINO  
DIREZIONE GENOVA

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